# Unit Lifting Procedure

**⚠ WARNING**

WH&S regulations must be observed and will take precedence during lifting process.

**NOTE**

All drawings are for illustration purposes only. Actual unit may vary depending on the model.

**Crane Lifting Method**

Crane lifting method is recommended for high rise lifting.

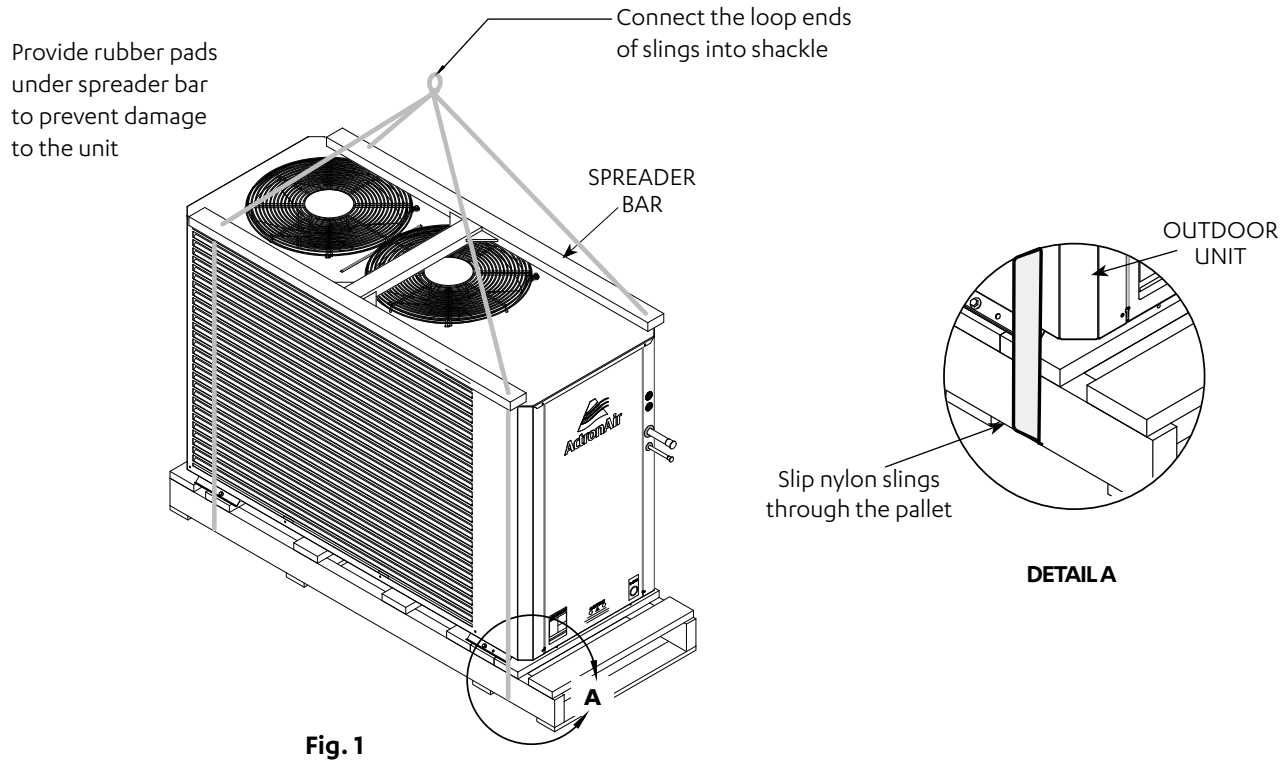


**Fig. 1**

**Equipment Required For Crane Lifting:**

- 1 Shackle
- 2 x Nylon Slings
- Spreader bars

Refer to catalogue for unit weight before selecting shackles and slings.

**NOTE**

Refer to Unit Dimensions and Clearances section for unit weight before selecting shackle and slings.

**Procedure:**

1. Slip nylon slings through the pallet as shown in Fig. 1.
2. Use a Bow or Dee shackle to connect the slings.
3. Ensure slings are protected by rubber pads or similar if slings are draped across unit edges, corners, or air grilles . This will prevent the unit from being damaged during lifting.

4. SPREADER BARS must be used when lifting the unit.
5. Test lift the unit to determine exact unit balance and stability before hoisting it to the installation location.

**Fork Lift Method**

**⚠ DANGER**

Make sure rigging equipment, accessories and plant are sufficiently and safely capable to lift the unit in order to prevent potential damage to property, severe personal injury or death. Please check unit weight and weight distribution points as shown in the unit drawing dimensions section.

**Procedure:**

1. To move the unit around with a forklift, insert the fork tines through the pallet, as shown in Fig. 2.
2. Only fork the unit through compressor end or side of the unit. (See illustration for location of compressor end)

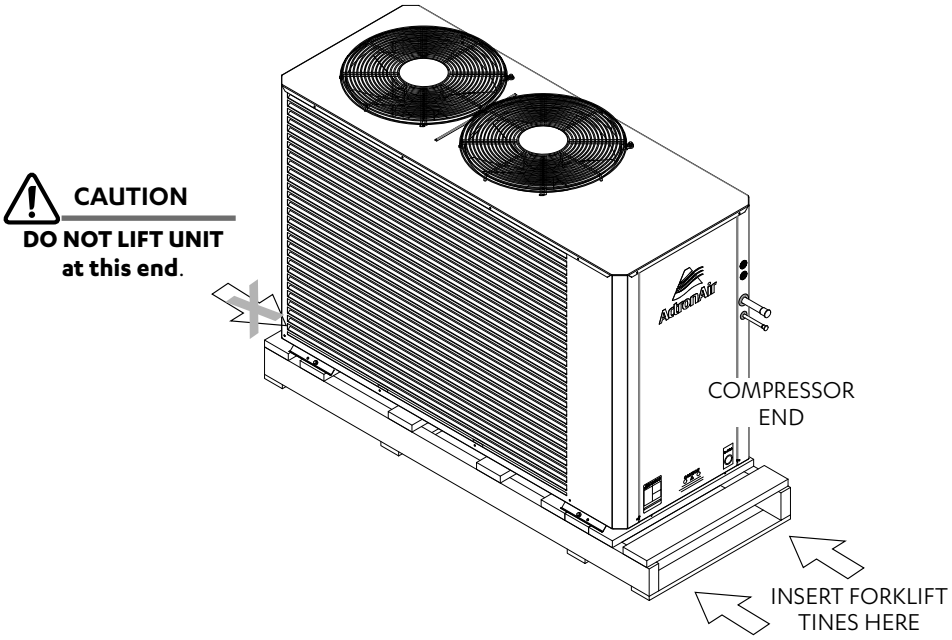


**FIG. 2**

**⚠ CAUTION**

Length of fork lift tines must pass the unit middle section, in order to safely carry the unit.



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