

## Unit Lifting Procedures

### Crane Lifting Method

#### WARNING

WH&S regulations must be observed and will take precedence during lifting process.

#### DANGER

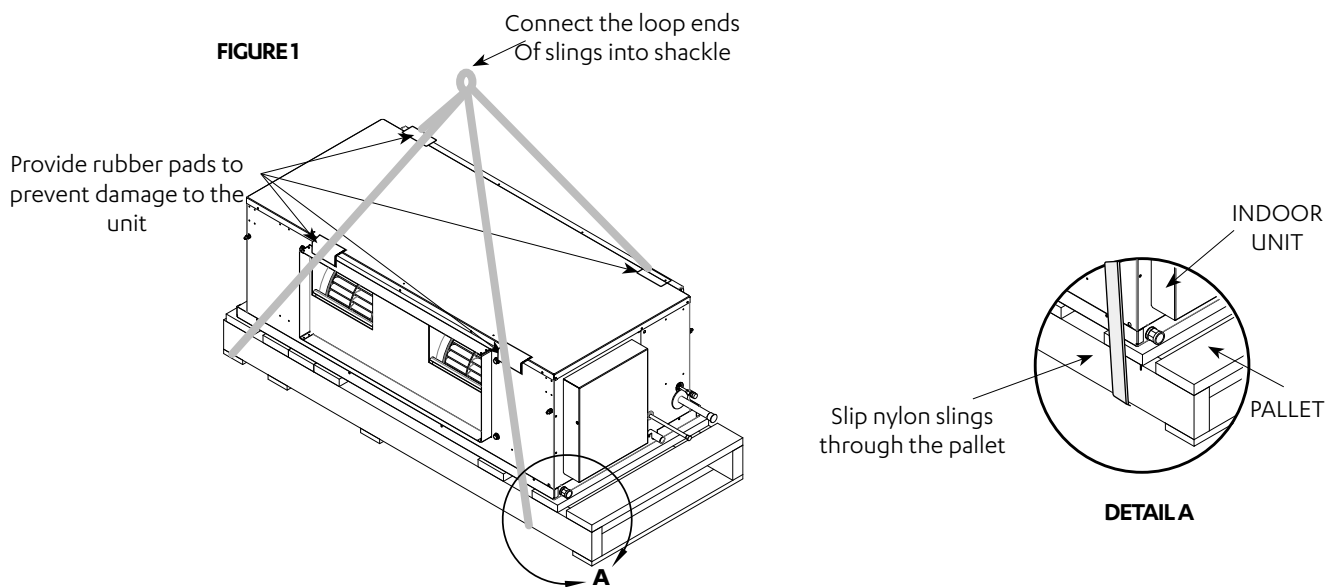
Make sure rigging equipment, accessories and plant are sufficiently and safely capable to lift the unit in order to prevent potential damage to property, severe personal injury or death. Please check unit weight and weight distribution points on unit drawing dimensions section.

#### NOTES

- Crane lifting method is recommended for high rise lifting.
- Refer to catalogue for unit weight before selecting shackles and slings.
- Lifting procedure and unit model shown are suggestions and for illustration purposes only.
- It is highly recommended that installer observe current industry safe rigging and lifting procedure.

#### NOTE

All drawings are for illustration purposes only. Actual unit may vary depending on the model.



#### Equipment Required For Crane Lifting:

- 1 x shackle
- 2 x nylon slings
- 4 x rubber pads

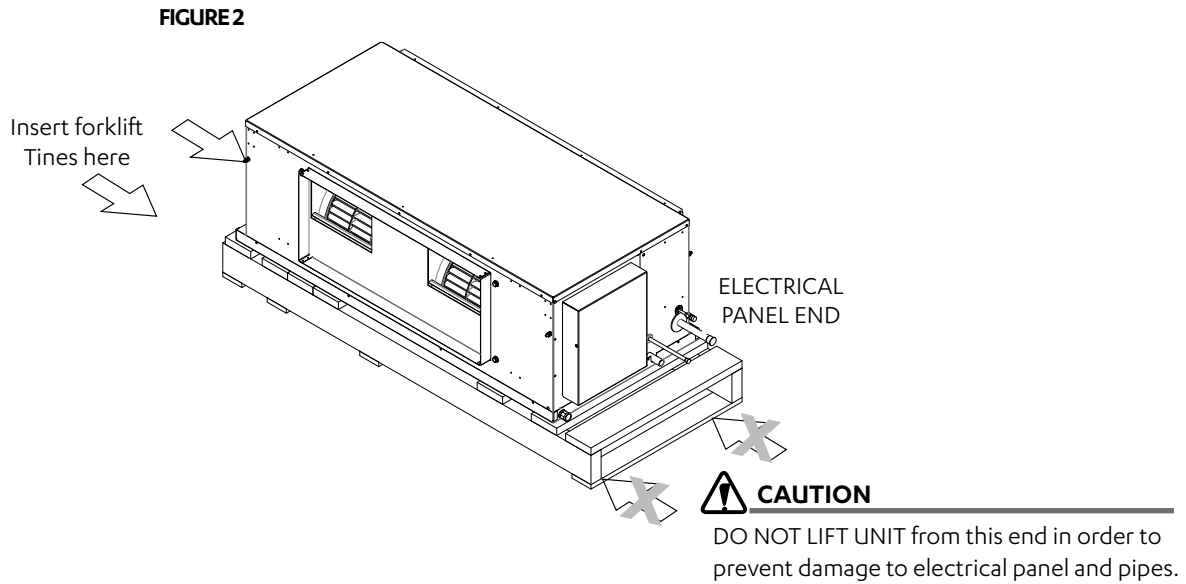
#### NOTE

Refer to catalogue for unit weight before selecting shackles and slings.

**Procedure:**

1. Slip nylon slings through the pallet as shown in Figure 1.
2. Use Bow or Dee shackle to connect the slings.
3. Ensure slings are protected by rubber pads or similar if slings are draped across unit edges, corners, or air grilles . This will prevent the unit from being damaged during lifting.
4. Test lift the unit to determine exact unit balance and stability before hoisting it to the installation location.

**Fork Lift Method**



**Procedure:**

1. To move the unit around with a forklift, insert the fork tines through the unit feet assembly, as shown in Figure 2.
2. Do not lift the unit through the electrical panel end of the unit (See illustration for location of electrical panel end).

**CAUTION**

Length of fork lift tines must pass the unit middle section, in order to safely carry the unit.